

# From bottle to bag: Nationwide roll-out of PnP bags made from recycled plastic

In line with Pick n Pay's plastic waste reduction initiatives, the grocery retailer is rolling out a new, affordable reusable bag made from recycled plastic waste, which will be replaced by Pick n Pay for free if it happens to break. The new People n Planet bag will be available in all South African stores by mid-October.



The retailer has partnered with The Coca-Cola Company and Unilever to sell the first one million of these 'green' reusable bags for just R4 per bag, making it one of the lowest-priced reusable bags made from recycled plastic in South Africa.

The People n Planet bag was initially sold for R5 per bag and trialled in 22 stores in February this year to gauge customer willingness to purchase an affordable reusable bag as an alternative to a plastic carrier bag. A total of 11,500 bags were sold during the one-month trial, which resulted in a reduction in plastic bag sales across the pilot stores when compared to the same period last year.

Suzanne Ackerman-Berman, transformation director at Pick n Pay, says that this demonstrates that customers are willing to make responsible choices if the right options are available to them at the right price.



## Woolworths to trial recycled paper shopping bags

3 Sep 2019



## Made from recycled PET plastic

Made from green recycled PET bottles, the reusable bag promotes the circular economy by turning post-consumer primary packaging (plastic bottles) into secondary packaging (reusable bags). "Customers who recycle their green plastic bottles and then purchase the new green bag will help keep a product in use and out of the environment," says Ackerman-Berman.

Through the partnership with The Coca-Cola Company and Unilever to make one million bags, 43.2 tonnes of green recycled PET will be repurposed to make the bags – this equates to the weight of approximately two million 500ml plastic bottles.

Pick n Pay hopes the new reusable bag will create more awareness amongst customers that plastic waste can be repurposed if it is recycled. “The new bag will include a QR code that customers can scan to see the full lifecycle of the plastic bottle – from the time the bottle is sold to making it into a green Pick n Pay People n Planet reusable bag,” says Ackerman-Berman.



### Pick n Pay tests plastic-free fruit and veg section

1 Jul 2019



## Manufacturing process

Each green People n Plant reusable bag is manufactured from approximately two green PET bottles.

The following infographic shows the process through which green PET bottles are turned into reusable bags. This is an entirely South African process using local post-consumer PET bottles combined with local collection and recycling.



## **1. PET bottles manufactured**

PET (polyethylene terephthalate), is a form of polyester and is widely used in the manufacturing of packaging. PET is moulded or blown into plastic bottle containers for beverages, food packaging, personal care products, and many other products. Recycled green PET (rPET) can be used to manufacture a variety of new products, including polyester textiles, automotive parts, and strapping.

## **2. Sold by retailers**

Close to 70% of virgin PET is used in South Africa to produce beverage bottles. This includes carbonated soft drinks, milk, bottled water, juice, energy and sports drinks. PET is labelled with the number 1 code, which is usually displayed on the label of the product or on the bottom of the bottle.

## **3. Recycled by customers**

PET is one of the most recycled packaging types in South Africa. According to PETCO, 63% of PET bottles were recycled in 2018. Clear PET has a very high recycling value, and it is important to ensure that it is kept out of the waste stream and out of landfills. Green PET has a lower recycling value than clear PET and Pick n Pay is attempting to incentivise the collection of green PET by increasing its use in our reusable bags. PET bottles can be recycled at Pick n Pay stores, at community drop off sites or via a home recycling service (if available).

## **4. Collected by informal collectors and recycled by formal recyclers**

South Africa has a successful formal recycling industry. According to Plastic SA, South Africa achieved a 46% input plastics recycling rate in 2018 by converting 352,000 tonnes of plastic refuse into raw materials, while Europe reported a rate of 31%. Much of this success stems from the informal recycling sector, which plays a very important role in diverting post-consumer recyclables from landfill in South Africa. It is estimated that there are more than 50,000 informal collectors in South Africa, who supply up to 80% of packaging to the formal recycling industry.

As PET is one of the highest recycled plastics in South Africa, PET recycling plays a very important role in sustaining job creation in the local recycling industry.

## **5. Recyclables separated and baled**

Once recyclables have been collected, the materials are taken to material recovery facilities or buy-back centres.

Recyclables are separated at these facilities and baled for transport to recycling facilities. Green PET bottles are separately baled from clear PET.

## **6. PET bottles sorted, ground into flakes and rinsed**

After arriving at the recycling facilities the bales of green bottles are opened up and further sorted on a conveyor belt to remove any other colours or contaminants. After the bottles have been sorted, they are ground into flakes, rinsed and packed.

## **7. Flakes turned into fibre**

The green flakes are then transported to an extruder. After arrival, the flakes go through a hot washing process to ensure all excess contaminants are removed. After a washing process, the flakes go into a dryer to remove any moisture, after which the plastic is extruded. Plastic extrusion is the manufacturing process in which raw plastic is melted and formed into a raw material to be used in new applications.

After extrusion, it enters into cold water to solidify the molten plastic, after which the plastic is cut up into small pellets. These pellets are then used as the raw material for the fibre spinning plant. After the fibre has been produced, it is baled and transported to the next facility for further processing.

## **8. Fibre used to manufacture polyester fabric**

Once the fibre has been produced, it needs to be processed into a textile that can be used in its final application. The fibre arrives in bales and then gets fluffed up and weighed by a series of sensitive electronic machines. The next step is to web the 'fluffed' fibre into several layers, all a specific thickness and weight. The multi-layered fibres then go through a stitching machine to create the cloth that is used to create the bags.

## **9. Polyester used to make Pick n Pay's People n Planet budget green reusable bag**

The rPET Polyester fabric arrives at the bag manufacturing plant and is first printed using a water-based print method, after which the fabric is cut, made and trimmed into a recycled green budget bag.

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